

## HOW TO ATTACH YOUR NUMBERPLATE TO YOUR BUMPER USING RIV NUTS

### Safety!

Before starting work on the vehicle ensure that you fully understand the procedure and have the necessary tools and parts to complete the job. If you are unsure phone Extreme 4x4 Ltd and ask for technical assistance or have the work carried out by a competent workshop.

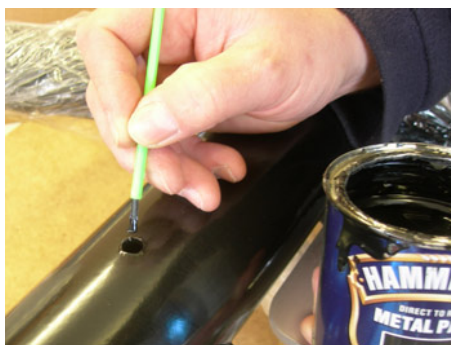
### **Installation:**



- 1) Place some strips of insulating tape on the bumper where you are going to drill the holes. Mark and centre punch.



- 2) Drill a small pilot hole 3mm or so and then re-drill to the outside diameter of the riv nut body.

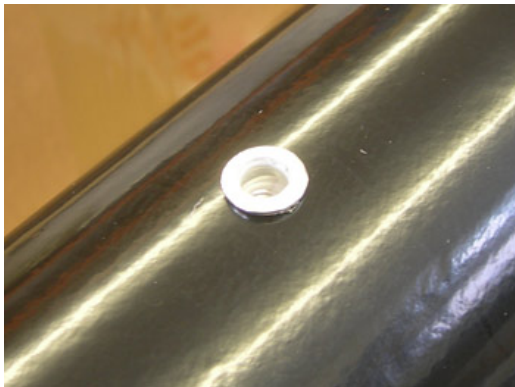


- 3) Seal the new hole with some Hammerite paint or zinc primer.

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4) Fit the riv nut onto the setting tool and set.



5) This is how the set riv nut should look.



6) Test fit the screw / bolt.



7) Finished job.

8) Now drill your number plate to match the hole centres of the set riv-nuts, do not over tighten the screws/bolts holding on the number plate.

We stock 2 types of riv-nut tools & 4,5,6,8,& 10mm steel & alloy riv-nuts. Visit [www.extreme4x4.co.uk](http://www.extreme4x4.co.uk) for more info.

Extreme 4x4 Ltd does not accept any responsibility for parts, which are not fitted correctly.

**Always drive your vehicle according to the prevailing conditions and your own driving ability.**